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More Experience Mazak Experience of our world at any time, anywhere Learn how Tri-V Tool effectively handles the most complex complex parts with Mazak technology. More Watch videos on everything from advanced part cutting demonstrations to customer reviews. More Achieve more performance and profitability from your Mazak equipment with training for all skill levels More MA'AK BLOG From the very beginning of its Multi-Tasking Machine development process, Mazak has sought to complete the parts in one installation: a solid raw piece of material enters the Multitasking Machine, and completed component outputs. But to achieve DONE IN ONE® part of the production, many technological advances had to occur, such as the development of integrated engines, controllers/computers with increased computing power and CAD/CAM software. More Open Menu en JA DE FR IT-CO RU PT ES English 日本語 DEUTSCH FRANCES ITALIANO文 한국어 PORTUGUS ESPA'OL Mazak O Mazak Global Support Mazak History Events Info 07-12-2012, 04:16 PM #1 anyone knows if there is a Mazrolat M-32 basic manual of operation in form pdf? We received the Manual of Operation with about 300 pages of alarm codes. I'm looking for more how to make major tool changes and install biases. Download programs etc. I'm learning by being shown how to do it, but sure would like a basic guide to read. . I work with someone who has worked at the VMC factory for over 10 years and if I ask what makes the Dry Start button, he doesn't know. Or I ask about helical milling a big thread for a big nut, and he doesn't know, I think I'm used to a small, less than 100-page guide to doing basic things. 07-12-2012, 04:35 PM #2 There was a link posted here a few months ago, do a search, it's somewhere here. 07-12-2012, 05:32 #3 you can grab some copied ones on E-Bay from time to time. Honestly... The guides suck and just leave you more confused. If you already have a good understanding of what you're doing, the programming guide may fill some small spots, but otherwise, they suck, of course, not something to learn from... my opinion. 07-14-2012, 07:01 #4 they allowed me to lend Mazal Mazatrol M-32 Programming Guide. He says 1993 is on it, and many old manual machines are hard to find digitally. Strange Mazak doesn't seem to have any guides online. . I'll write the procedures myself if I have to. For example, 1 or 2 pages on the download program, change the tool for the probe to install X,Y, for WPC-1, WPC-2, etc., check the layout of the tool or tools needed for the program against the life of the tool, change boring tools and set the actual diameter and reset the life of the tool to zero. My old job was they had procedures, and you checked item like you made them and they seemed like a waste of time, but I never forgot the step ever when I followed them. . I think I'm surprised by my new job where all the programming is conversational on the machine (no CAM software) and no one seems to use the manual and everyone seems to do things a little differently. Otherwise. Setting up and ordering the operations sheets are reduced a lot almost like short-handed writing. It takes me a while just to find out all the shortened time used on the program installation and operations sheets. After a week at my new job I didn't lose or do any bad parts, but a few close calls from the mistakes I would have made had I not caught the machinist training me as the boring late mill sounded loud enough to be caught in seconds and the program stopped as the piece gets pushed out of the tee squeal, bothering me enough to ask to take a reading on my own time. Page 2 07-12-2012, 04:16 PM #1 anyone knows if there is a Mazatrol M-32 basic manual of operation in the form of PDF?. We received the Manual of Operation with about 300 pages of alarm codes. 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